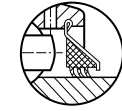


Standard B Type Seal



Optional Triple-lip seal
(+ Suffix - R3)

HLU Unit No.	Shaft Diameter in.	Dimensions (in./mm)								Bolt Used (in./mm)	Bearing No.	Housing No.	Weight lbs
		L	J	A2	A1	A	E	N	S				
HLF204-12	3/4	3.3858 86	2.5197 64	0.5906 15	0.4724 12	1.0039 25.5	1.2795 32.5	0.4528 11.5	0.5000 12.7	7/16 11	HL204-12	F204	1.38
HLF205-15 HLF205-16	15/16 1	3.7402 95	2.7559 70	0.6299 16	0.5118 13	1.0630 27	1.4370 36.5	0.4528 11.5	0.5630 14.3	7/16 11	HL205-15 HL205-16	F205	2.10
HLF206-18 HLF206-19 HLF206-20	1 1/8 1 3/16 1 1/4	4.2520 108	3.2677 83	0.7087 18	0.5630 14.3	1.2205 31	1.5630 39.7	0.4528 11.5	0.6260 15.9	7/16 11	HL206-18 HL206-19 HL206-20	F206	2.85
HLF207-20 HLF207-22 HLF207-23	1 1/4 1 3/8 1 7/16	4.6063 117	3.6220 92	0.7480 19	0.6102 15.5	1.3386 34	1.7913 45.5	0.5118 13	0.6890 17.5	1/2 12	HL207-20 HL207-22 HL207-23	F207	3.80
HLF208-24	1 1/2	5.1181 130	4.0157 102	0.8268 21	0.6102 15.5	1.4173 36	2.0000 50.8	0.5512 14	0.7480 19	1/2 12	HL208-24 HL208	F208	4.25
HLF209-26 HLF209-27 HLF209-28	1 5/8 1 11/16 1 3/4	5.3937 137	4.1339 105	0.8661 22	0.6890 17.5	1.4961 38	2.0000 50.8	0.6299 16	0.7480 19	5/16 14	HL209-26 HL209-27 HL209-28	F209	5.05
HLF210-31 HLF210-32	1 15/16 2	5.6299 143	4.3701 111	0.8661 22	0.6890 17.5	1.5748 40	2.0945 53.2	0.6299 16	0.7480 19	5/8 16	HL210-31 HL210-32	F210	5.95
HLF211-32 HLF211-34 HLF211-35	2 2 1/8 2 3/16	6.3780 162	5.1181 130	0.9843 25	0.7677 19.5	1.6929 43	2.2520 57.2	0.6693 17	0.8740 22.2	5/8 16	HL211-32 HL211-34 HL211-35	F211	7.90
HLF212-36 HLF212-38 HLF212-39	2 1/4 2 3/8 2 7/16	6.8898 175	5.6299 143	1.1417 29	0.7677 19.5	1.8898 48	2.6260 66.7	0.6693 17	1.0000 25.4	5/8 16	HL212-36 HL212-38 HL212-39	F212	10.50

Refer to recommended cap screw tightening torque table for proper tightening torques.