



HLU ANSI Chain No.	Pitch	Roller Diameter	Width between Inner Plates	Pin Diameter	Pin Length		Inner Plate Depth	Transverse Pitch	Plate Thickness	Minimum Ultimate Tensile Strength ANSI Std.	Average Tensile Strength	Weight
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	Pt	T	lbs	lbs	lbs/ft
	in.	in.	in.	in.	in.	in.	in.	in.	in.			
*25-2R	.2500	.1299	.1220	.0909	.5709	.6496	.2370	.2520	.0315	1560	1978	.19
*35-2R	.3750	.2000	.1843	.1409	.8858	.9646	.3425	.3988	.0512	3520	4676	.42
40-2R	.5000	.3130	.3091	.1559	1.2205	1.3189	.4752	.5661	.05905	6250	8003	.75
50-2R	.6250	.4000	.3701	.2000	1.5315	1.6260	.5941	.7130	.0811	9760	12589	1.34
60-2R	.7500	.4689	.4949	.2339	1.9213	2.0276	.7118	.8969	.0961	14060	18524	1.96
80-2R	1.0000	.6252	.6201	.3118	2.4685	2.6417	.9500	1.1531	.1283	25000	32146	3.46
100-2R	1.2500	.7500	.7441	.3752	3.0079	3.2717	1.1882	1.4079	.1575	39060	45859	5.24
120-2R	1.5000	.8752	.9929	.4370	3.7913	4.0000	1.4252	1.7890	.1890	56250	70542	7.86
140-2R	1.7500	1.0000	.9929	.5000	4.0787	4.3071	1.6630	1.9240	.2224	76560	94798	10.17
160-2R	2.0000	1.1252	1.2421	.5618	4.8543	5.1260	1.9000	2.3051	.2539	100000	121257	13.53
180-2R	2.2500	1.4059	1.3969	.6874	5.4567	5.8465	2.1382	2.5921	.2854	126560	147401	19.63
200-2R	2.5000	1.5622	1.4902	.7815	5.9803	6.3583	2.3752	2.8169	.3150	156250	184336	21.66
240-2R	3.0000	1.8752	1.8642	.9374	7.2205	7.6339	2.8500	3.4579	.3740	225000	263196	30.39

* Chain is rollerless. Bushing diameter shown.